



- Notes:**
1. Align C-Line of commutator bar with C-Line or rotor tooth
 2. Coat with Scotchcast 262 Epoxy powder
 3. Test for :-
Commutator connection as per WD sheet
Insulation Resistance - $5M\Omega$ @ 500 V AC
Hipot @ 500 V AC for 1 sec.
 4. All dimensions in mm with inch equivalent in ()

Part No.	Winding	Voltage Const. (V/krpm)
M35001-413	" A "	7.0

					Tolerances. X.X = ± 0.3 mm X.XX = ± 0.1 mm Ang. Dim. = ± 1°		Scale : 1 : 1		Weight :	
					Drawn 9/6/05 App'd Norm	Name POB	Material : Remove all burrs and sharp corners			
					Tach Armature Ass'y TGF 1568 - inch					
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